

** Air Marking Pens & Scales & Hammers*

PATCO *Air Tools*

Manufacturer of Quality Air Tools and Components

www.patcoairtools.com

APPLICATIONS

These tools write on a variety of materials such as steel up to RC-64, glass, plastic, and wood. They can be used for deburring, trimming and are excellent for removing broken studs.

PAS-361 SERIES

- Lightweight, easy to operate
- Remove stylus and convert tool to chisel type scaler
- Stylus will write on materials up to RC-64
- Adjustable throttle for a variety of jobs
- Hardened piston for longer life
- Interchangeable with CP-9361
- Deluxe carrying case



PAS-361

PAS-100

- **Stylus-only head assembly** will write on materials up to RC-64
- Same great performance as the PAS-361
- Deluxe carrying case



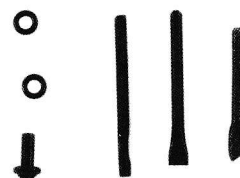
PAS-100

7425-CHISEL KIT FOR USE WITH PAS-361

- 1/4" Flat Chisel
- Round nose chisel
- Chisel blank
- Anvil
- "O" rings



**BOTH MODELS COME WITH
A DELUXE CARRYING CASE!**



7425-CHISEL KIT

STANDARD EQUIPMENT

- 7177 Stylus
- 7381 Air filter assembly
- 7886 Air line
- 7999 Deluxe carrying case

OPTIONAL EQUIPMENT

- 7425 Chisel kit
(PAS-361) only

Model Number	Overall Length	Net Weight	Air Inlet	Hose ID	CFM
PAS-100	5"	5oz.	1/8 NPT	1/4"	1
PAS-361	5"	5oz.	1/8 NPT	1/4"	1

APPLICATIONS

Patco has three models of weld flux chisel and needle scalers. Patco scalers are made in the USA with high-quality hardened components.

P1-B SCALERS

These tools are excellent for removing weld splatter, rust, paint and other debris from many different and unusual surfaces and in hard-to-reach places. Construction, fabrication shops, and refineries will find these tools to be quite useful.

P1-B parts are interchangeable with CP-9356 and Cleco B1 style tools.

P1-B-L SCALERS

This scaler has a replaceable tool nose and is available with a needle attachment (see P1-B-LN).

P1-B-LN SCALERS

This needle scaler has a round tube end and removable needle attachment which allows the tool to become a chisel scaler. 5" hardened alloy steel needles are standard. Optional 7" needles available.

P1-B-P SCALERS

This scaler features a push-to-start handle, excellent for use in vertical positions and hard-to-reach areas. The P1-B-P is also available with the 9322 needle attachment. Order as P1-B-PN.



P1-B-L



P1-B-LN



P1-B-P

OPTIONAL EQUIPMENT FOR P1 SERIES

- 9322 Needle attachment (P1-B-L, P1-B-P)
- 9024 7" Needle (P1-B-LN, P1-B-PN)
- Uses #5342 through #5351 chisels below
- 9043 5"x 3mm needles
- 9043-19 Set of 19 needles
- 9024 7"x3mm needles
- 9024-19 Set of 19 needles
- 9851 Lever backhead assembly
- 9212 Push backhead assembly
- 9315 Barrel w/9963 nose tool & 9700 sleeve

Model Number	Blows/Min	Throttle	Stroke	OAL	Weight	Bore	Air Inlet
P1-B-L	4,600	Lever	1 1/8"	9 1/2"	4 lbs.	1"	3/8"
P1-B-LN	4,600	Lever	1 1/8"	14"	6 lbs.	1"	3/8"
P1-B-P	4,600	Push	1 1/8"	10 1/2"	6 1/2 lbs.	1"	1/4"

CHISELS FOR P1-B-L



Chisels	Description	Width	7"	12"	18"
	Blank		5342	5342-12	5342-18
	Flat chisel	3/4"	5343	5343-12	5343-18
	Scaling chisel	1 3/8"	5344	5344-12	5344-18
	Angle chisel	1 3/8"	5345	5345-12	5345-18
	Wide scraper	2"	5346	5346-12	5346-18
	Wide scraper	3"	5347		
	Diamond point	1/4"	5348		
	Round nose	5/16"	5349		
	Cape chisel	5/16"	5350		
	Panel cutter		5351		



Made In USA

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P-182 SCALERS

These tools are excellent for removing weld splatter, rust, paint and other debris from many different and unusual surfaces and in hard-to-reach places. Construction, fabrication shops, and refineries will find these tools to be quite useful. **P-182 parts are interchangeable with IR-182 style tools.**

P-182-L SCALERS

Excellent for knocking sand from castings, trimming flash, chipping weld splatter, cutting metal, removing paint and gaskets. Available with needle attachment (see P-182-LN).

P-182-LN SCALERS

This scaler has a round tube end and removable needle attachment which allows tool to become a chisel scaler. Equipped with PNA11A5 5" hardened alloy steel needles.

P-182-P SCALERS

This scaler features a push-to-start handle, excellent for use in vertical positions. Uses include knocking sand from casting, trimming flash, and cutting metal.

P-182-PN SCALERS

This needle scaler features a round tube and push-to-start handle, excellent for removing paint and rust. Can easily be converted back into a standard scaler.



P-182-L



P-182-LN



P-182-P

OPTIONAL EQUIPMENT FOR P-182 SERIES

- PNA11A7 Needle attachment with 7" needles
- Uses #5331 through #5340 chisels below
- 9043 5"x 3mm needles
- 9043-19 Set of 19 needles
- 9024 7"x3mm needles
- 9024-19 Set of 19 needles
- 9212 Push backhead assembly
- P-182-AL160 Lever backhead assembly
- R-172 Tune-up kit

Model Number	Blows/Min	Throttle	Stroke	OAL	Weight	Bore	Air Inlet
P-182-L	4,000	Lever	1 1/16"	9"	4 lbs.	15/16"	1/4"
P-182-LN	4,000	Lever	1 1/16"	15"	6 1/4 lbs.	15/16"	1/4"
P-182-P	4,000	Push	1 1/16"	10 1/8"	3 3/4 lbs.	15/16"	1/4"
P-182-PN	4,000	Push	1 1/16"	16 1/8"	6 lbs.	15/16"	1/4"

CHISELS FOR P-182-L

Chisels	Description	Width	7"	12"	18"
	Blank		5331	5331-12	5331-18
	Flat chisel	3/4"	5332	5332-12	5332-18
	Scaling chisel	1 3/8"	5333	5333-12	5333-18
	Angle chisel	1 3/8"	5334	5334-12	5334-18
	Wide scraper	2"	5335		
	Wide scraper	3"	5336		
	Diamond point	1/4"	5337		
	Round nose	5/16"	5338		
	Cape chisel	5/16"	5339		
	Panel cutter		5340		
	Heavy blade flat	1 1/4"	NA		

456 SERIES SCALERS

These tools will handle a variety of different scaling applications including knocking sand and ceramic from castings, removing weld splatter, paint, gaskets, etc. An excellent all-around maintenance tool.

456-L SCALER

Aggressive, heavy-duty scaler, 456 parts are interchangeable CP-0456 style tools.

456-LN SCALER

Durable, heavy-duty scaler has a removable needle attachment which allows tool to become a chisel scaler. Equipped with 5" hardened alloy steel needles. Optional 7" needles available.

456-BL SCALER AND AIR GUN IN ONE

Same durable scaler with a uniquely designed backhead which allows the operator to pull back on the lever and blow the work surface clear of debris.

OPTIONAL EQUIPMENT FOR 456 SERIES

- Uses #5320 through #5330 chisels below
- S-4105 7" Needle attachment (456-L)
- 9043 5"x 3mm needles
- 9043-19 Set of 19 needles
- 9024 7"x3mm needles
- 9024-19 Set of 19 needles
- S-4617 Lever backhead assembly (456-L/456-LN)
- S-4727 Blower Lever backhead assembly (456-BL)



456-L



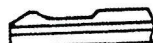
456-LN



456-BL

Model Number	Blows/Min	Throttle	Stroke	OAL	Weight	Bore	Air Inlet
456-L	4,300	Lever	1"	8 5/8"	3 lbs.	15/16"	1/4"
456-LN	4300	Lever	1"	15 3/8"	5 1/2 lbs.	15/16"	1/4"
456-BL	4,300	Lever Blower type	1"	9 7/8"	4 1/4 lbs.	15/16"	1/4"

CHISELS FOR 456-L AND 456-BL



Chisels	Description	Width	7"	12"	18"
	Blank		5320	5320-12	5320-18
	Flat chisel	3/4"	5321	5321-12	5321-18
	Scaling chisel	1 3/8"	5322	5322-12	5322-18
	Angle chisel	1 3/8"	5323	5323-12	5323-18
	Wide scraper	2"	5324		
	Wide scraper	3"	5325		
	Diamond point	1/4"	5326		
	Round nose	5/16"	5327		
	Cape chisel	5/16"	5328		
	Panel cutter		5329		
	Heavy blade flat	1 1/4"	5330	5330-12	

Cross Reference

PATCO	C.P.	TEXAS PNE
7009	CA-055009	TX-21015
7071	P-083071	TX-21012
7076	P-083076	TX-21009
7079	C-092079	TX-21008
7173	P-054173	TX-21007
7174	P-054174	TX-21013
7175	P-054175	TX-21004
7177	P-054177	TX-21019
7180	P-054180	TX-21010
7181	P-054181	TX-21014
7182	P-054182	TX-21020
7183	P-054183	TX-21020F
7184	P-054184	TX-21020B
7186	P-054186	TX-21016
7187	P-054187	TX-21005
7207	P-054207	TX-21021
7208	P-122208	TX-21011
7264	P-059264	
7379	P-056379	TX-21023
7380	P-056380	TX-21024
7381	P-056381	TX-21022
7432	P-056432	
7613	S-008613	TX-21018
7685	G-071685	TX-21006
7777	A-082777	TX-21003
7821	S-000821	TX-21017
7886	C-043886	TX-21001
7919	P-059919	TX-21002
7979	P-057919	
9024-19	P-100146	TX-00719

PATCO	C.P.	TEXAS PNE	CLECO
9024	P-136403	TX-00024	834024
9043	P-136744	TX-00043	834043
9044	P-136736	TX-00044	834044
9045	P-136737	TX-00045	834045
9046	WP-123825	TX-00046	834046
9078	WP-125757	TX-00078	832078
9092		TX-00092	831092
9095		TX-00095	832095
9109	WP-123833		831109
9126	WP-123827	TX-00126	832126
9142	WP-123822		832142
9173	WP-123823	TX-00173	832173
9196	WP-123826	TX-00196	832196
9207		TX-00207	832207
9212	P-083076		831219
9302	WP-123830	TX-00302	844302
9313-U		TX-00313	861316
9322	WP-123821		831322
9373		TX-00373	832373
9508	WP-123818	TX-00508	832508
9527		TX-00527	833527
9553	WP-123820		841553
9554		TX-00554	832554
9654		TX-00654	
9583	WP-125753	TX-00583	
9600	WP-125758	TX-00600	833600
9610		TX-00610	832610
9636	WP-125759	TX-00636	832636
9645		TX-00645	843645
9700		TX-00700	832700
9779		TX-00779	834779
9780		TX-00780	834780
9781	WP-123824	TX-00781	834781
9782	WP-123817	TX-00782	834782
9801	WP-125775	TX-00801	842801
9807	WP-125745	TX-00807	832807
9827	C-114089		
9848		TX-00848	834848
9851	WP-123828		831851
9882	WP-123829	TX-00882	832882

PATCO	C.P.	TEXAS PNE	CLECO
9947	WP-123819	TX-00947	832947
9956	WP-123834	TX-00956	832956
9963	P-136983	TX-00963	832963

PATCO	I.R.
P-182-AL160	
PNA-122	NS11-122
PNA-20	NS11-20
PNA-21	NS11-21
PNA-22	NS11-22
PNA-24	NS11-24
PNA-25	NS11-25
PNA-27	NS11-27
PNA11A5	NS11-A5
PNA11A7	NS11-A7
R-109A	WF-109A
R-163A	WF-163A
R-167	R2F-167
R-271	R1-271
R-565	ROBU61-565
R-71-15	WF171-15
R-71-2	WF171-2
R-71-28	WF171-28
R-71-3	WF171-3
R-71-32	WF171-32
R-71-4	WF171-4
R-71-49	WF171-49
R-71-8	WF171-8
R-81-5	WF181-5
R-82-104	WF182-104
R-82-106A	WF182-106A
R-82-160	WF182-160
R-82-27	WF182-27
R-82-30A	WF182-30A
R-82-716	WF182-716
R-82-A10A	WF182-A10A
R-X2	PX2-626

PATCO	DOTCO
S-4033	P-084033
S-4034	P-084034
S-4037	P-084037
S-4038	P-084038
S-4042	P-084042
S-4043	P-084043
S-4105	P-103105
S-4144	P-100144
S-4145	P-100145
S-4146	P-100146
S-4150	P-100150
S-4271	P-109271
S-4273	P-109273
S-4309	P-043309
S-4310	P-043310
S-4311	P-113310
S-4312	P-113695
S-4416	P-070416
S-4556	P-041556
S-4557	P-041557
S-4582	P-091582
S-4583	P-091583
S-4584	P-091584
S-4585	P-091585
S-4617	P-114617
S-4727	P-113727
S-4736	P-125736
S-4799	C-068799
S-4813	P-088813
S-4815	P-088815
S-4876	P-009876
S-4933	P-050933
S-4934	P-050934
S-4964	P-100964



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Notes

Patco Air Tools Warranty and Terms

WARRANTY

All **PATCO Air Tools, Inc.** pneumatic power tools are rigorously inspected and performance tested in our factory before shipping to our customers. If an inherent defect is found during normal use and service, **PATCO Air Tools, Inc.** will warrant this tool against defects in workmanship and materials for the first year of the tool. In the instances **PATCO Air Tools, Inc.** tools develops a performance problem, simply return the tool, transportation prepaid with your name, address and dated proof of purchase, along with a brief explanation of the defect. Upon examination and review at our factory, **PATCO Air Tools, Inc.** shall confirm that the tool qualifies for warranty status, and will repair or replace the tool at no charge to the customer. This warranty constitutes the entire obligation of **PATCO Air Tools, Inc.** relating to the sale of such product and its maximum liability is limited to the purchase price of such product. In no event shall **PATCO Air Tools, Inc.** be held liable for incidental, indirect, consequential or special damage of any kind arising from the sale or use of such product.

All parts considered wearable parts and products are NOT covered under this warranty. Examples of wearable items include, but not limited to bearings, contact wheels, rotor blades, regulators, valve stems, levers, shrouds, guards, O-rings, seals and gaskets.

PATCO Air Tools, Inc.'s warranty policy is contingent upon proper use of our tools in accordance with factory recommendations, instructions, and safety practices. It shall not apply to equipment that has been subjected to misuse, negligence, accident or tampering in any way so as to affect its normal performance.

MERCHANDISE RETURNS

All returns must receive prior approval from **PATCO Air Tools, Inc.** and display a Returned Merchandise Authorization number. All authorized returns will receive credit upon validation as new merchandise in saleable condition. No merchandise will be authorized for return if used, abused, or modified in any way, unless under the terms of warranty. All returns are subject to a 20% restocking fee.

CREDIT TERMS

Upon credit approval, all new accounts are subject to credit terms of net 30 with no interest. Any accounts 31 days in arrears are subject to credit watch, and any accounts 45 days in arrears will be placed on credit hold.

MINIMUM ORDERS

All orders are subject to a \$30 net minimum. No order will be invoiced for less than \$30.



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